0.6mm nozzle petg tandwiel (niet goed)

Layer 0.3mm, shell 3 walls, infill 70% lines, print temp 240, initial print temp 250, build plate temp 60, retraction distance 4mm, retraction speed 40mm/s, print speed 30mm/s, travel speed 150mm/s, init layer speed 15mm/s, slower layers 2, fan speed 50%, initial fan speed 0, regular at layer 3, adhesion skirt

0.2mm nozzle petg tandwiel (niet goed)

Layer 0.1mm, shell 8 walls, infill 60% lines, print temp 240, build plate temp 60, retraction distance 6.5mm, retraction speed 25mm/s, print speed 40mm/s, travel speed 150mm/s, init layer speed 15mm/s, slower layers 2, fan speed 50%, initial fan speed 0, regular at layer 3, adhesion Brim

0.2mm nozzle petg tandwiel schilderstape ondergrond

Layer 0.2mm, init layer 0.3mm, lind width 0.4mm, wall thickness 0.8mm, wall line count 2, infill 70% grid, print temp 235, build plate temp 30, retraction distance 10mm, retraction speed 40mm/s, print speed 40mm/s, travel speed 150mm/s, init layer speed 35mm/s, slower layers 2, fan speed 50%, initial fan speed 0, regular at layer 2, adhesion skirt